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647.7352
Job Sheet 213226



Part No: 647.7352

Job Qty: 1 pcs

Part Name: EC135 Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/21/20

Job Tracking No:

Due Date: 12/2/20 *oct. 24*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.7300 REV.G IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.04.01 AS PER
DWG REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/2/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S306542



Part: 647.7352

Job No: 213226

Serial No/Batch: S306542

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/15/20

DAS
28
9-89

OCT 15 2020

10/15/20

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	12/2/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	OCT 1 6 2020
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	12/2/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	OCT 1 6 2020
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
						21
						9-89
						OCT 1 6 2020
135	DC - 1 - B4B	1 pcs	12/2/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	

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DAS
21
9-2907
C 2020

140 QC 21 - FG

1 pcs

12/2/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7352 Location : FG109

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7352

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	

see
attach
→

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	0	0
	600.0991	1	0	0
	600.1012	1	48	0
	601.2045	1	34	0
	647.1702	2	9	0
	LN9025-0820K	8	165	0
	LN9037-08018	8	166	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Job Fabrication

Job No: 213226

Part No: 647.7352

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110-Packaging 1 - Pick Kit	1	600.0990 10/7/2021	Magnabond 6398 Part A Size 112 ml	1.0000	1.0000	1.0000	LG049	S301938	S301938	0
						26.0000	LG049	S306325	S306325	1
110-Packaging 1 - Pick Kit	1	600.0991 10/14/2021	Magnabond 6398 Part B Size 112 ml	1.0000	1.0000	1.0000	LG049	S301939	S301939	0
						26.0000	LG049	S306327	S306327	1
110-Packaging 1 - Pick Kit	1	600.1012 3/31/2021	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	19.0000	CCK017	S297581	S297581	0
						3.0000	CCK017	S301302	S301302	1
						25.0000	CCK017	S304849	S304849	0
110-Packaging 1 - Pick Kit	1	601.2045 8/30/2022	RTV (LOCTITE 598)	1.0000	1.0000	1.0000	CCK095C	S286901	S286901	0
						16.0000	CCK095C	S299615	S299615	0
						7.0000	CCK095C	S301820	S301820	0
						38.0000	CCK095C	S304317	S304317	1
110-Packaging 1 - Pick Kit	1	647.1702	Skid Deflector Assembly	2.0000	2.0000	1.0000	CCK033	S287825	S282263, S285275	0
						2.0000	CCK038	S290945	S290945	0
						6.0000	CCK033	S305685	S305685	2
110-Packaging 1 - Pick Kit	1	LN9025-0820K	Lock Tab Washer	8.0000	8.0000	53.0000	ST564	S256606	S256606	0
						88.0000	ST564	S260942	S260942	8
110-Packaging 1 - Pick Kit	1	LN9037-08018	Screw	8.0000	8.0000	2.0000	ST564	S099338	S099338	0
						15.0000	ST564	S232833	S232833	8
						2.0000	ST564	S251014	S251014	0
						43.0000	ST564	S257886	S257886	0
						64.0000	ST564	S289803	S289803	0